

## ABSTRACT

An object is to obtain a decorative material capable of achieving both the surface endurance such as the abrasion resistance and the internal endurance such as the subsidence resistance, the water resistance and the oil resistance.

The configuration of a decorative material produced by laminating an ionizing radiation curing resin coating paper onto a thermosetting resin impregnated paper, and heat pressing for the integration; comprising a surface layer S and a base material layer B laminated and integrated on the rear surface thereof, wherein the surface layer S comprises at least a surface resin layer 2 made of a cured material of an ionizing radiation curing resin, a blocking layer 3 for blocking the ooze out of the uncured material of the thermosetting resin, and an impregnated paper layer 1 formed by a paper impregnated with a thermosetting resin and cured, laminated from the surface side; and at least the uppermost surface of the base material layer B comprises an impregnated paper layer formed by a paper impregnated with a thermosetting resin and cured.